

Certificate of Factory Production Control

Regulation for Construction Products
Certificate No.: 0200 - CPR – G.045 version 3
Issued by FORCE Certification A/S - EC-notified body number 0200

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1:2009 A1:2011	Welded steel structural components up to EXC 3 according to EN 1090-2	1 and 3a according to table A.1 of EN 1090-1

produced by the manufacturer:

Bengt Skärås Svets & Mekaniska AB
Stolpgatan 3
721 36 Västerås
Sweden

and produced in the manufacturing plant (s):

Bengt Skärås Svets & Mekaniska AB
Stolpgatan 3
721 36 Västerås
Sweden

This certificate attests that all provisions concerning the attestation of factory production control described in the Annex ZA of the standard:

EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above. This certificate was first issued on 2015-07-06 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

This new version of previous certificate number_0200-CPR-G.045 version 2 is issued due to correction of manufacturer's name. The previous certificate is withdrawn.

FORCE Certification A/S task No.: 215-20782, ID: DK-0200-01562

Date of issue: 2016-11-15
Date of expiry: 2018-09-04

Certification manager

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Appendix to Certificate of Factory Production Control

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The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):	Bengt Skärås Svets & Mekaniska AB Stolpgatan 3 721 36 Västerås Sweden
Standard:	EN 1090-2:2008 + A1:2011
Execution Class(es):	EXC 1, 2 and 3
Fabrication items:	Manufacturing including: <ul style="list-style-type: none">• Cutting and machining• Bending• Cold and hot straitening• Welding
Welding process(es):	<ul style="list-style-type: none">• 111 – Covered electrodes• 135 – MAG welding with solid wire• 136/138 – MAG welding with flux cored wires• 141 – TIG welding
Base material(s):	Un-alloyed steels group 1.1 and 1.2 up to S355 according to EN 10025.
Thicknesses, mm:	2 – 50 mm
Quality systems and welding coordination	Quality system according to EN ISO 3834-2. Welding coordination according to EN ISO 14731

FORCE Certification A/S task No.: 215-20782

Date: 2016-11-14

Peter Siltberg
Examiner